

PATTERN NO. 106

PORTA SHIRT

#portashirt

BODY MEASUREMENTS - DD

	0 (XS)	2	4 (S)	6	8 (M)	10	12 (L)	14	16 (XL)	18	20 (XXL)
/ CHEST	30 ½"	32"	33"	34"	35"	36"	37"	38 ½"	40"	42"	44"
	77.5 cm	81.3 cm	83.9 cm	86.4 cm	88.9 cm	91.5 cm	94 cm	97.8 cm	101.6 cm	106.7 cm	111.8 cm
/ BUST	32 ½"	34"	35"	36"	37"	38"	39"	40 ½"	42"	44"	46"
	82.6 cm	86.4 cm	88.9 cm	91.5 cm	94 cm	96.6 cm	99.1 cm	102.9 cm	106.7 cm	111.8 cm	116.9 cm
/ WAIST	25 ½"	27"	28"	29"	30"	31"	32"	33 ½"	35"	37"	39"
	64.8 cm	68.6 cm	71.2 cm	73.7 cm	76.2 cm	78.8 cm	81.3 cm	85.1 cm	88.9 cm	94 cm	99.1 cm



— FINISHED GARMENT MEASUREMENTS - DD

	XS	S	M	L	XL	XXL
/ BUST	42 ½"	45"	47"	48 ⅞"	51 ¾"	55 ¾"
	108 cm	114.3 cm	119.4 cm	124.1 cm	131.4 cm	141.6 cm
/ WAIST <i>pleats closed</i>	31 ¼"	33 ¾"	35 ¾"	37 ¾"	40 ¾"	44 ¾"
	79.4 cm	85.7 cm	90.8 cm	95.9 cm	103.5 cm	113.7 cm
/ HEM <i>straight</i>	40 ¼"	42 ¾"	44 ¾"	46 ¾"	49 ¾"	53 ¾"
	102.2 cm	108.6 cm	113.7 cm	118.7 cm	126.4 cm	136.5 cm
/ CB LENGTH	29 ⅞"	29 ⅞"	30 ⅞"	30 ⅞"	30 ⅞"	30 ⅞"
	75.2 cm	75.9 cm	76.5 cm	77.2 cm	77.8 cm	78.4 cm
/ SLEEVE LENGTH	21 ¼"	21 ¼"	21 ⅜"	21 ⅜"	21 ½"	21 ½"
	54 cm	54 cm	54.3 cm	54.3 cm	54.6 cm	54.6 cm
/ BICEP	18 ⅞"	19 ¼"	20 ⅞"	20 ⅞"	21 ¾"	22 ¾"
	46.7 cm	48.9 cm	51.1 cm	53 cm	55.2 cm	57.8 cm

— FABRIC REQUIREMENTS - DD

	XS	S	M	L	XL	XXL
/ 45" / 114 cm	2 ½ yd	2 ½ yd	2 ½ yd	2 ¾ yd	2 ¾ yd	2 ¾ yd
	2.3 m	2.3 m	2.3 m	2.5 m	2.5 m	2.5 m
/ 58" / 147 cm	2 yd	2 yd	2 yd	2 ⅞ yd	2 ⅞ yd	2 ⅞ yd
	1.8 m	1.8 m	1.8 m	1.9 m	1.9 m	1.9 m

ADDITIONAL YARDAGE NEEDS

Add additional yardage for fabric with heavy naps, directional prints or plaids or anything with an obvious repeat.

Also for fabrics with higher shrink rate, i.e. natural fibers; cotton, wool, linen, etc.



— BODY MEASUREMENTS - JJ

	16 (1X)	18	20 (2X)	22	24 (3X)	26	28 (4X)	30	32 (5X)	34
/ CHEST	38"	40"	42"	44"	46"	48"	50"	52"	54"	56"
	96.6 cm	101.6 cm	106.7 cm	111.8 cm	116.9 cm	122 cm	127 cm	132.1 cm	137.2 cm	142.3 cm
/ BUST	42"	44"	46"	48"	50"	52"	54"	56"	58"	60"
	106.7 cm	111.8 cm	116.9 cm	122 cm	127 cm	132.1 cm	137.2 cm	142.3 cm	147.4 cm	152.4 cm
/ WAIST	37"	39"	41"	43"	45"	47 ¼"	49 ½"	51 ¾"	54"	56 ¼"
	94 cm	99.1 cm	104.2 cm	109.3 cm	114.3 cm	120.1 cm	125.8 cm	131.5 cm	137.2 cm	142.9 cm



— FINISHED GARMENT MEASUREMENTS -JJ

	1X	2X	3X	4X	5X
/ BUST	53 ¼"	57 ¼"	61 ¼"	65 ¼"	69 ¼"
	135.3 cm	145.4 cm	155.6 cm	165.7 cm	175.9 cm
/ WAIST <i>pleats closed</i>	42 ¾"	46 ¾"	50 ¾"	55 ¼"	59 ¾"
	108.6 cm	118.7 cm	128.9 cm	140.3 cm	151.8 cm
/ HEM <i>straight</i>	50 ¼"	54 ¼"	58 ¾"	63 ¾"	68 ¾"
	127.6 cm	137.8 cm	149.2 cm	161.9 cm	174.6 cm
/ CB LENGTH	31 ½"	31 ¾"	32"	32 ¼"	32 ½"
	80 cm	80.6 cm	81.3 cm	81.9 cm	82.6 cm
/ SLEEVE LENGTH	21 ¾"	22"	22 ⅞"	22 ¼"	22 ¾"
	55.2 cm	55.9 cm	56.2 cm	56.5 cm	56.8 cm
/ BICEP	23 ¼"	24 ¼"	25 ⅞"	28 ⅞"	30 ¼"
	59.1 cm	61.6 cm	65.7 cm	71.4 cm	76.8 cm

— FABRIC REQUIREMENTS -JJ

	1X	2X	3X	4X	5X
/ 45" / 114 cm	3 yd	3 yd	3 yd	3 ¼ yd	3 ¼ yd
	2.7 m	2.7 m	2.7 m	3 m	3 m
/ 58" / 147 cm	2 ½ yd	2 ½ yd	2 ½ yd	2 ¾ yd	2 ¾ yd
	2.3 m	2.3 m	2.3 m	2.5 m	2.5 m

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